



HIGH TECK TECHNICAL DATA SHEETS

3905
1K HIGH GLOSS CLEAR AEROSOL

TECHNICAL DATA SHEET & PROCESS GUIDE

An advanced clearcoat that gives an excellent high gloss finish in a convenient aerosol. Ideal for spot repairs, like fenders, bumper covers, mirror covers, and moldings.

- High gloss finish and excellent depth for a seamless and well-blended repair
- Fast drying for increased productivity and UV resistant for exceptional durability
- Compatible with most water or solvent based paint systems

TECHNICAL DATA

Substrates

- Previously painted surfaces

APPLICATION GUIDE

Tools Required

- HIT.3902 Degreaser Solvent Aerosol, HIT.7800-A Wipeout Wax & Grease Remover Aerosol or HIT.7801V-1 Waterborne Wax & grease Remover

Surface preparation and instructions for use

For best results, ensure the surface is thoroughly cleaned, degreased, dried, and dust-free. Abrade solid-colored coatings wet or dry with 800-1000 grit sandpaper, degrease, and dry. Apply **High Teck 3905 1K High Gloss Clear Coat Aerosol** within 20 minutes after applying solvent-based basecoats.

Mixing

Shake the aerosol can for at least 2 minutes before use.

Coats

1 - 2 coats at a distance of approx. 10 inches from the surface.

Build 20μ / 0.8 mil

*Theoretical Coverage approx. ft^2/unit 37.6

**Theoretical coverage per unit assumes 100% transfer efficiency and gives the dry film thickness between indicated values.*

Flash-off / min @ 68°F

between coats 5 - 10 mins

Drying Times

Handleable @ 68°F / min 30 mins

Hard Dry @ 68°F / min 60 mins





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STORAGE & VOC INFORMATION

Shelf Life

2 years subject to proper storage conditions.

Aerosol cans should be stored for two hours at room temperature before use. For long-term storage, keep in a dry, well-ventilated area away from direct sunlight and frost. To clear the nozzle and maximize the lifespan of your aerosol, always invert the can and spray upside down for a few seconds after each use. Should the nozzle become blocked, remove it from the can and soak it in gentle thinners.

Recommended Storage Temperature 41°F - 77°F

Recommended Application Temperature 68°F

VOC Information

Order Code	Format	Color	MIR
HIT.3905	450ml Aerosol	Clear	CARB CCP 0.85

IMPORTANT: Read full instructions before use.

EMERGENCY TELEPHONE:

800 424-9300 (Chemtrec)

IMPORTANT: FOR PROFESSIONAL USE ONLY. Read full instructions before use.

EMERGENCY TELEPHONE: (877) 900-8325, PO BOX 24631, West Palm Beach, FL 33416. info@highteckproducts.com.

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