



**2.1 VOC High Build -
Epoxy Primer**

Printing date 03.06.2019

Safety Data Sheet
according to WHS Regulations

Version number 3

Revision: 03.06.2024

1 Identification

- **Product identifier** 7500-1 Light Gray (Gallon) 7500-4 Light Gray (Quart) 2.1 VOC High Build - Epoxy Primer
- **Trade name:**
- **Article number:**
- **Relevant identified uses of the substance or mixture and uses advised against**
No further relevant information available.
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
HIGH TECK PRODUCTS
PO BOX 24631
WEST PALM BEACH, FLORIDA
33416 - USA
T 877-900-8325
info@highteckproducts.com
Emergency: 800 424-9300 (Chemtrec)
- **Further information obtainable from: Product safety department**
- **Emergency telephone number:** Emergency US – 1-800-535-5053 Outside US - +1-352-323-3500 InfoTrac Contract 89244

2 Hazard(s) Identification

- **Classification of the substance or mixture**



GHS02 flame

Flam. Liq. 2 H225 Highly flammable liquid and vapour.



GHS08 health hazard

Carc. 1A H350 May cause cancer.

STOT RE 2 H373 May cause damage to the hearing organs through prolonged or repeated exposure.



GHS07

Eye Irrit. 2A H319 Causes serious eye irritation.

- **Label elements**

- **GHS label elements**

The product is classified and labelled according to the Globally Harmonised System (GHS).

(Contd. on page 2)

Safety Data Sheet

according to WHS Regulations

Printing date 03.06.2019

Version number 3

Revision: 03.06.2024

2.1 VOC High Build - Epoxy Primer

(Contd. of page 1)

- **Hazard pictograms**



GHS02 GHS07 GHS08

- **Signal word** Danger

- **Hazard-determining components of labelling:**

titanium dioxide
ethylbenzene
ethanol

- **Hazard statements**

Highly flammable liquid and vapour.
Causes serious eye irritation.
May cause cancer.
May cause damage to the hearing organs through prolonged or repeated exposure.

- **Precautionary statements**

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep away from heat/sparks/open flames/hot surfaces. No smoking.
Keep container tightly closed.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Do not breathe dust/fume/gas/mist/vapours/spray.
Wash thoroughly after handling.
Wear protective gloves/protective clothing/eye protection/face protection.
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF exposed or concerned: Get medical advice/attention.
Get medical advice/attention if you feel unwell.
If eye irritation persists: Get medical advice/attention.
In case of fire: Use for extinction: CO₂, powder or water spray.
Store in a well-ventilated place. Keep cool.
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.

- **Other hazards**

- **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition and Information on Ingredients

- **Chemical characterisation: Mixtures**

- **Description:** Mixture of substances listed below with nonhazardous additions.

- **Dangerous components:**

68410-23-1	Liquid Polyamide Resin	10-25%
540-88-5	tert-butyl acetate	10-25%

(Contd. on page 3)

-AU

Safety Data Sheet

according to WHS Regulations

Printing date 03.06.2019

Version number 3

Revision: 03.06.2024

2.1 VOC High Build - Epoxy Primer

(Contd. of page 2)

67-64-1	acetone	10-25%
13463-67-7	titanium dioxide	2.5-10%
110-43-0	heptan-2-one	2.5-10%
1332-58-7	Kaolin	2.5-10%
1330-20-7	xylene	≤2.5%
100-41-4	ethylbenzene	≤2.5%
64-17-5	ethanol	≤2.5%
67-56-1	methanol	≤2.5%
1333-86-4	Carbon black	≤2.5%

· **Additional information:** For the wording of the listed hazard phrases refer to section 16.

4 First Aid Measures

· **Description of first aid measures**

· **General information:**

Immediately remove any clothing soiled by the product.

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

· **After inhalation:** Supply fresh air; consult doctor in case of complaints.

· **After skin contact:** Immediately rinse with water.

· **After eye contact:**

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

· **After swallowing:** If symptoms persist consult doctor.

· **Information for doctor:**

· **Most important symptoms and effects, both acute and delayed**

No further relevant information available.

· **Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

5 Fire Fighting Measures

· **Extinguishing media**

· **Suitable extinguishing agents:**

CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

· **For safety reasons unsuitable extinguishing agents:** Water with full jet

· **Special hazards arising from the substance or mixture**

During heating or in case of fire poisonous gases are produced.

· **Advice for firefighters**

· **Protective equipment:** Mouth respiratory protective device.

6 Accidental Release Measures

· **Personal precautions, protective equipment and emergency procedures**

Mount respiratory protective device.

Wear protective equipment. Keep unprotected persons away.

· **Environmental precautions:**

Do not allow product to reach sewage system or any water course.

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/ surface or ground water.

(Contd. on page 4)

Safety Data Sheet

according to WHS Regulations

Printing date 03.06.2019

Version number 3

Revision: 03.06.2024

2.1 VOC High Build - Epoxy Primer

(Contd. of page 3)

- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and Storage

- **Handling:**
- **Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Open and handle receptacle with care.
Prevent formation of aerosols.
- **Information about fire - and explosion protection:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
Keep respiratory protective device available.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store in a cool location.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**
Keep container tightly sealed.
Store in cool, dry conditions in well sealed receptacles.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls and personal protection

- **Additional information about design of technical facilities:** No further data; see item 7.
- **Control parameters**

- **Ingredients with limit values that require monitoring at the workplace:**

540-88-5 tert-butyl acetate

NES Long-term value: 950 mg/m³, 200 ppmWES Long-term value: 950 mg/m³, 200 ppm

67-64-1 acetone

NES Short-term value: 2375 mg/m³, 1000 ppmLong-term value: 1185 mg/m³, 500 ppmWES Short-term value: 2375 mg/m³, 1000 ppmLong-term value: 1185 mg/m³, 500 ppm

110-43-0 heptan-2-one

NES Long-term value: 233 mg/m³, 50 ppmWES Long-term value: 233 mg/m³, 50 ppm

1332-58-7 Kaolin

NES Long-term value: 10 mg/m³WES Long-term value: 10 mg/m³

(Contd. on page 5)

Safety Data Sheet

according to WHS Regulations

Printing date 03.06.2019

Version number 3

Revision: 03.06.2024

2.1 VOC High Build - Epoxy Primer

(Contd. of page 4)

1330-20-7 xylene

NES	Short-term value: 655 mg/m ³ , 150 ppm Long-term value: 350 mg/m ³ , 80 ppm
WES	Short-term value: 655 mg/m ³ , 150 ppm Long-term value: 350 mg/m ³ , 80 ppm

100-41-4 ethylbenzene

NES	Short-term value: 543 mg/m ³ , 125 ppm Long-term value: 434 mg/m ³ , 100 ppm
WES	Short-term value: 543 mg/m ³ , 125 ppm Long-term value: 434 mg/m ³ , 100 ppm

64-17-5 ethanol

NES	Long-term value: 1880 mg/m ³ , 1000 ppm
WES	Long-term value: 1880 mg/m ³ , 1000 ppm

67-56-1 methanol

NES	Short-term value: 328 mg/m ³ , 250 ppm Long-term value: 262 mg/m ³ , 200 ppm Sk
WES	Short-term value: 328 mg/m ³ , 250 ppm Long-term value: 262 mg/m ³ , 200 ppm Sk

1333-86-4 Carbon black

NES	Long-term value: 3 mg/m ³
WES	Long-term value: 3 mg/m ³

· **Additional information:** The lists valid during the making were used as basis.

· **Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Store protective clothing separately.
Avoid contact with the eyes.
Avoid contact with the eyes and skin.

· **Respiratory protection:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.

· **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

(Contd. on page 6)

Safety Data Sheet

according to WHS Regulations

Printing date 03.06.2019

Version number 3

Revision: 03.06.2024

2.1 VOC High Build - Epoxy Primer

(Contd. of page 5)

- **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:**



Tightly sealed goggles

9 Physical and Chemical Properties

- **Information on basic physical and chemical properties**
- **General Information**
- **Appearance:**
 - **Form:** Liquid
 - **Colour:** Grey
 - **Odour:** Characteristic
 - **Odour threshold:** Not determined.
- **pH-value:** Not determined.
- **Change in condition**
 - **Melting point/freezing point:** Undetermined.
 - **Initial boiling point and boiling range:** 2,501 °C
- **Flash point:** -17 °C
- **Flammability (solid, gas):** Not applicable.
- **Ignition temperature:** 465 °C
- **Decomposition temperature:** Not determined.
- **Auto-ignition temperature:** Product is not selfigniting.
- **Explosive properties:** Product is not explosive. However, formation of explosive air/vapour mixtures are possible.
- **Explosion limits:**
 - **Lower:** 2.6 Vol %
 - **Upper:** 13 Vol %
- **Vapour pressure at 20 °C:** 233 hPa
- **Density at 20 °C:** 1.285 g/cm³
- **Relative density** Not determined.
- **Vapour density** Not determined.
- **Evaporation rate** Not determined.
- **Solubility in / Miscibility with water:** Not miscible or difficult to mix.
- **Partition coefficient: n-octanol/water:** Not determined.
- **Viscosity:**
 - **Dynamic:** Not determined.
 - **Kinematic:** Not determined.

(Contd. on page 7)

Safety Data Sheet

according to WHS Regulations

Printing date 03.06.2019

Version number 3

Revision: 03.06.2024

2.1 VOC High Build - Epoxy Primer

(Contd. of page 6)

· Solvent content:	
Organic solvents:	37.4 %
VOC (EC)	37.44 %
· Solids content:	
	66.2 %
· Other information	
	No further relevant information available.

10 Stability and Reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological Information

- **Information on toxicological effects**
- **Acute toxicity**

- **LD/LC50 values relevant for classification:**

68410-23-1 Liquid Polyamide Resin

Oral	LD50	2,000 mg/kg (rat)
Dermal	LD50	2,000 mg/kg (rabbit)

7779-90-0 trizinc bis(orthophosphate)

Oral	LD50	>5,000 mg/kg (rat)
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- **Primary irritant effect:**
- **Skin corrosion/irritation** No irritant effect.
- **Serious eye damage/irritation** Irritating effect.
- **Respiratory or skin sensitisation** No sensitising effects known.
- **Additional toxicological information:**
The product shows the following dangers according to the calculation method of the General EU Classification Guidelines for Preparations as issued in the latest version:
Irritant
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
Carc. 1A

12 Ecological Information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behaviour in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.

(Contd. on page 8)

-AU-

Safety Data Sheet

according to WHS Regulations

Printing date 03.06.2019

Version number 3

Revision: 03.06.2024

2.1 VOC High Build - Epoxy Primer


(Contd. of page 7)

- **Additional ecological information:**
- **General notes:**
Water hazard class 1 (German Regulation) (Self-assessment): *slightly hazardous for water*
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- | | |
|---|-----------------------------|
| · UN-Number | |
| · ADG, IMDG, IATA | UN1263 |
| · UN proper shipping name | |
| · ADG | 1263 PAINT |
| · IMDG, IATA | PAINT |
| · Transport hazard class(es) | |
| · ADG, IMDG, IATA | |
|  | |
| · Class | 3 Flammable liquids. |
| · Label | 3 |
| · Packing group | |
| · ADG, IMDG, IATA | II |
| · Environmental hazards: | |
| · Marine pollutant: | No |
| · Special precautions for user | Warning: Flammable liquids. |
| · Danger code (Kemler): | 33 |
| · EMS Number: | F-E, S-E |
| · Stowage Category | B |
| · Transport in bulk according to Annex II of Marpol and the IBC Code | Not applicable. |

(Contd. on page 9)

-AU

Safety Data Sheet

according to WHS Regulations

Printing date 03.06.2019

Version number 3

Revision: 03.06.2024

2.1 VOC High Build - Epoxy Primer

(Contd. of page 8)

· **Transport/Additional information:**

· **ADG**

- **Limited quantities (LQ)**
- **Excepted quantities (EQ)**

5L
Code: E2
Maximum net quantity per inner packaging: 30 ml
Maximum net quantity per outer packaging: 500 ml

- **Transport category**
- **Tunnel restriction code**

2
D/E

· **IMDG**

- **Limited quantities (LQ)**
- **Excepted quantities (EQ)**

1L
Code: E2
Maximum net quantity per inner packaging: 30 ml
Maximum net quantity per outer packaging: 500 ml

· **UN "Model Regulation":**

UN 1263 PAINT, 3, II

15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**

· **Australian Inventory of Chemical Substances**

All ingredients are listed.

· **Standard for the Uniform Scheduling of Medicines and Poisons**

67-64-1	acetone	S5
1330-20-7	xylene	S6
67-56-1	methanol	S5, S6

· **Australia: Priority Existing Chemicals**

None of the ingredients is listed.

· **GHS label elements**

The product is classified and labelled according to the Globally Harmonised System (GHS).

· **Hazard pictograms**



GHS02 GHS07 GHS08

· **Signal word Danger**

· **Hazard-determining components of labelling:**

titanium dioxide
ethylbenzene
ethanol

· **Hazard statements**

Highly flammable liquid and vapour.
Causes serious eye irritation.
May cause cancer.
May cause damage to the hearing organs through prolonged or repeated exposure.

· **Precautionary statements**

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.

(Contd. on page 10)

Safety Data Sheet

according to WHS Regulations

Printing date 03.06.2019

Version number 3

Revision: 03.06.2024

2.1 VOC High Build - Epoxy Primer

(Contd. of page 9)

Keep away from heat/sparks/open flames/hot surfaces. No smoking.

Keep container tightly closed.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Do not breathe dust/fume/gas/mist/vapours/spray.

Wash thoroughly after handling.

Wear protective gloves/protective clothing/eye protection/face protection.

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

IF exposed or concerned: Get medical advice/attention.

Get medical advice/attention if you feel unwell.

If eye irritation persists: Get medical advice/attention.

In case of fire: Use for extinction: CO₂, powder or water spray.

Store in a well-ventilated place. Keep cool.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

- **Directive 2012/18/EU**

- **Named dangerous substances - ANNEX I** None of the ingredients is listed.

- **Seveso category P5c** FLAMMABLE LIQUIDS

- **Qualifying quantity (tonnes) for the application of lower-tier requirements** 5,000 t

- **Qualifying quantity (tonnes) for the application of upper-tier requirements** 50,000 t

- **National regulations:**

- **Additional classification according to Decree on Hazardous Materials, Annex II:**

Carcinogenic hazardous material group III (dangerous).

- **Information about limitation of use:**

Workers are not allowed to be exposed to the hazardous carcinogenic materials contained in this preparation. Exceptions can be made by the authorities in certain cases.

- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Department issuing SDS:** Environment protection department.

- **Contact:** Mr. Roberts

- **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Flam. Liq. 2: Flammable liquids – Category 2

Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A

Carc. 1A: Carcinogenicity – Category 1A

(Contd. on page 11)

Safety Data Sheet
according to WHS Regulations

Printing date 03.06.2019

Version number 3

Revision: 03.06.2024

2.1 VOC High Build - Epoxy Primer*STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2*

(Contd. of page 10)

*** Data compared to the previous version altered.**

-AU-