



# HIGH TECK TECHNICAL DATA SHEETS

8100/8101/8102/8103  
NATIONAL RULE OVERALL CLEARCOAT

- HT-8100 National Rule Overall Clearcoat
- HT-8101 Hardener - Fast
- HT-8102 Hardener - Medium
- HT-8103 Hardener - Slow

## Mixing Ratio (4:1)

- Mix four parts Clearcoat with one part Hardener.

## Pot Life

- 1 Hour.

## Application

- Apply two (2) coats. Allow each coat to flash between coats.
- Allow 2 – 5 minutes between coats for wet-on-wet application.

## Flash / Dry Times

### Air Dry @ 70°F (21°C)

- Flash 5 minutes
- Dust-free 40 - 45 minutes
- Deliver 8 hours
- Buffing 24 hours

### Force Drying @ 120°F (49°C)

- Bake Time 30 minutes
- Deliver/Polishing/Recoating After cool down

## Spray Gun Set Up

- HVLP/LVLP - Fluid Tip Size 1.2 mm - 1.4 mm
- Air Pressure HVLP (8 – 10 air cap psi) / Conventional (50 – 60 psi)

## Personal Protection

- For use by trained professionals only.
- Read label, directions, and SDS before use.
- Use appropriate Personal Protective Equipment while mixing and spraying.

