



HIGH TECK™

TECHNICAL DATA SHEET

8420 ECO 2:1 EURO CLEARCOAT

HIT.8420 ECO EURO 2:1 CLEARCOAT
2.1 VOC MS Clearcoat 50 State Compliant

DESCRIPTION: ECO EURO CLEAR is a high-quality clear coat formulated with the latest European acrylic resin technology to give exceptional gloss, flow, and durability. This clear coat has been formulated for use in the demanding conditions of today's production shops. Easy to use, great results, all at an economical price.

Suggested Uses:

- An economy, 50 state compliant, urethane clearcoat that is excellent for automotive and truck refinishing shops as well as DIY market looking for that European gloss and durability.
- 2:1 Euro urethane clearcoat
- 2.1 VOC
- Exceptional gloss
- Level flow out
- Durable
- Easy buffing
- Economical cost
- 50 State compliant

Components:

8420-5	5L Clearcoat
8421-25	2.5L Fast Activator
8422-25	2.5L Medium Activator
8423-25	2.5L Slow Activator

MIXING RATIO: 2:1
Mix two (2) parts 8420-5 Clearcoat to one (1) part selected hardener

POT LIFE: 2 hours at 77°F (25°C)

APPLICATION:

Apply:	Two to three medium wet coats Allow 10-15 minutes flash between coats Scuff after 24 hours, before re-coating
Spray Gun:	HVLP Gravity Feed: 1.3 - 1.5mm tip and needle Conventional: 1.3 - 1.5mm tip and needle
Film Build:	50 - 62.5 microns(2.0 - 2.5 mils.) when applied as directed

DRY TIMES:

Dust Free:	30 minutes at 77°F (25°C)
Tack Free:	10 - 20 minutes at 77°F (25°C)
Sand & Polish:	12 - 24 hours at 77°F (25°C)
Force Dry:	5 minute flash: 35 minutes at 140°F (60°C)
Sand & Polish:	After 1 hour cool down minimum

