



# HIGH TECK TECHNICAL DATA SHEETS

## MS FINISH CLEAR

HIT.8720-1 2.1 MS FINISH CLEAR  
HIT.8721-4 2.1 MS FAST ACTIVATOR  
HIT.8722-4 2.1 MS MEDIUM ACTIVATOR  
HIT.8723-4 2.1 MS SLOW ACTIVATOR



8720 is a 2K ready to spray premium quality overall clear that meets the National Rule for VOC compliance. 8720 possesses a “water white” color that eliminates concerns of color change over some basecoat colors, especially white. 8720 has excellent buffing capabilities and a superior gloss for a ultimate appearance.



### COMPONENTS

- 8720-1 MS FINISH CLEAR
- 8721-4 Fast – Low VOC Activator
- 8722-4 Medium – Low VOC Activator
- 8723-4 Slow – Low VOC Activator



### MIXING RATIO

Mix four (4) parts 8720 clear with one (1) part selected activator.



### POT LIFE

2 hours



### CLEAN UP

Use Lacquer Thinner or zero VOC solvents. (Check local regulations)



### PHYSICAL DATA

Solids wt. 39.1% (42.7% as mixed)  
VOC as mixed (restricted areas) 1.57 lbs/gl  
Color Water white



### DRY / FLASH TIMES

Air Dry at 77° F/25°C  
Flash between coats 10-20 minutes  
Dust free 35 minutes  
Tack free 20-30 minutes  
Sand & Buff 12 hours (air dry) @77° F/25° C

### Force Dry

Flash before force dry 15 minute flash  
Force dry time 40 minutes @140° F/60°C  
Sand & Buff 1 hour after cooldown at minimum 77° F/25°C



### COLOR SANDING

Wet sand with 1500 to 2000 wet or dry paper, then buff with appropriate compounds and glazes to achieve a high gloss finish.



### GUN SETUPS

#### Compliant

Gravity Feed 1.3 mm – 1.5 mm  
Siphon Feed 1.3 mm – 1.5 mm

### AIR PRESSURES

#### Conventional at Gun

Gravity Feed 30 – 40 psi  
Siphon Feed 35 – 45 psi  
HVLP at cap 8 – 10 psi



### SURFACE PREPARATION

Clean substrate free of grease, dirt, and foreign contaminants.



### APPLICATION AT 77° F/25°C

- Apply 2-3 medium wet coats over substrate to desired film thickness
- Allow 10 – 20 minutes between coats
- Scuff after 24 hours before recoating
- Clean gun after spraying is completed



### SAFETY

Refer to Material Safety Data Sheet (MSDS) for complete safety instructions. The technical data sheet listed has been compiled in good faith for your convenience and guidance. No warranty, expressed or implied, is intended or given by the information on this sheet.

