



F826 FIBER DISCS

The Better Choice for Super Alloys, Steels, and High-Pressure Applications

Our new NorZon BlueFire ceramic aluminum and zirconia alumina blended fiber discs grind and blend a multitude of hard-to-grind materials. With their fast cut rate and longer life over conventional zirconia products, your productivity will increase as total abrasive cost decreases.

FEATURES

- New, improved blend of patented ceramic alumina and zirconia alumina abrasive

BENEFITS

- Fast, aggressive cutting; 76% better metal removal rate than aluminum oxide and 33% better than competitive zirconia alumina fiber discs
- Self-sharpens with use

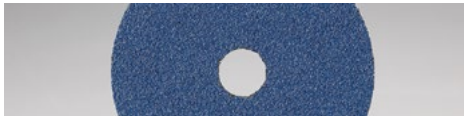


STOCK REMOVAL | WELD BLENDING | CLEANING AND FINISHING | ENERGY



TM





CONVENTIONAL FIBER DISCS

The most heavy-duty of coated abrasive discs with resin over resin construction on heavy-duty vulcanized fiber backing. Designed for applications ranging from heavy stock removal to surface blending. Used with back-up pads on portable angle grinders.

PART #	GRIT	STD. PKG.
4-1/2" X 7/8"		
662611 38457	24	25
662611 38456	36	25
662611 38454	50	25
662611 38453	60	25
662611 38452	80	25
5" X 7/8"		
662611 38563	24	25
662611 38562	36	25
662611 38561	50	25
662611 38601	60	25
662611 38600	80	25
7" X 7/8"		
662611 38594	24	25
662611 38593	36	25
662611 38592	50	25
662611 38591	60	25
662611 38590	80	25
9-1/8" X 7/8"		
662611 38584	24	25
662611 38583	36	25
662611 38582	50	25

Fiber Discs Must Always Be Used With Back-Up Pads – see below

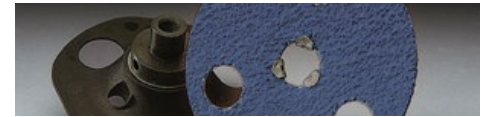


SPEED-CHANGE DISC

These fiber discs feature Norton quick, tool-free, twist-on and off Speed-Change fasteners. Discs lock to standard back-up pads with a unique nut design and are easily removed, increasing your productivity.

PART #	GRIT	STD. PKG.
5" X 5/8-11" SPEED-CHANGE		
662611 38797	24	25
662611 38796	36	25
7" X 5/8-11" SPEED-CHANGE		
662611 38819	24	25
662611 38818	36	25
662611 38817	50	25
662611 38816	60	25

Speed-Change Fiber Discs Must Always Be Used With Back-Up Pads – see below



AVOS DISC

Patented, see-through design allows interrupted cut which reduces heat up to 30% over standard discs. Scooped holes create air flow to pull swarf away from grinding zone; cool cutting and extended product life. 5° back-up pad for full utilization of discs – no gouging. Quick, tool-free, twist-on and off Speed-Lok fasteners.

PART #	GRIT	STD. PKG.
4-1/2" SPEED-LOK (3 HOLE)		
662611 29718	24	10
662611 29719	36	10
662611 29720	50	10
662611 29721	60	10
662611 29722	80	10
5" SPEED-LOK (3 HOLE)		
662611 26556	24	10
662611 26557	36	10
662611 26558	50	10
662611 26559	60	10
662611 26560	80	10
7" SPEED-LOK (6 HOLE)		
662611 37454	24	10
662611 37455	36	10
662611 37456	50	10
662611 37457	60	10
662611 37458	80	10

AVOS Fiber Discs Must be used with Avos back-up pads – see below

BACK-UP PADS

PART #	DESCRIPTION	MAX. RPM	STD. PKG.
SMOOTH FACE			
662544 92277	4-1/2" Medium	20,000	5
636425 43235	5" Medium	12,000	5
636425 43245	7" Medium	8,600	5
636425 43270	9" Medium	7,000	5
AIR COOLED STANDARD			
636425 02122	4-1/2" Medium	11,000	5
636425 43421	5" Medium	10,000	5
636425 43422	7" Medium	8,600	5
636425 43423	9" Medium	6,600	5
TOOLS			
636425 43463	#103 Retainer Nut	–	10
636425 43461	66NS Short Retainer Nut	–	10
636425 43005	Spanner Wrench	–	5

Retainer nuts are not included with back-up pads. These must be ordered separately.

AVOS BACK-UP PADS

PART #	DESCRIPTION	MAX. RPM	STD. PKG.
AVOS TRIANGULAR SPEED-LOK BACK-UP PADS			
636425 02985	4-1/2" x 5/8-11	13,000	5
636425 03029	5" x 3/8-24 Pistol Grip*	20,000	5
636425 02517	5" x 5/8-11	13,000	5
636425 03030	5" x 7/16-20 Pistol Grip*	20,000	5
AVOS ROUND SPEED-LOK BACK-UP PADS			
636425 04873	7" x 5/8-11 Hard	8,600	5
636425 04874	7" x 5/8-11 Medium	8,600	5

*Use on air pneumatic and high-speed pistol grip sanders

BETTER

Excellent Blend of Performance and Price

www.facebook.com/NortonIndustrial | www.youtube.com/NortonIndustrial | www.nortonindustrial.com

Saint-Gobain Abrasives, Inc.
PO Box 15008, 1 New Bond Street
Worcester, MA 01615-0008

U.S.A. Customer Service:
Toll Free Phone: 1 (800) 551-4413
Toll Free Fax: 1 (800) 551-4416

Canada Customer Service:
Toll Free Phone: 1 (800) 263-6565
Toll Free Fax: 1 (800) 561-9490

Form #8267 – January 2014
© Saint-Gobain
Norton is a registered trademark of Saint-Gobain.

