

# SAFETY DATA SHEET

AM-560-4

## Section 1. Identification

**Product name** : AMTECH 4.2 VOC FAST HARDENER  
**Product code** : AM-560-4  
**Other means of identification** : Not available.  
**Product type** : Liquid.  
**Relevant identified uses of the substance or mixture and uses advised against**

Paint or paint related material.

**Manufacturer** : Valspar Automotive  
101 W. Prospect Ave.,  
Cleveland, OH 44115  
USA

**Emergency telephone number of the company** : US / Canada: (216) 566-2917  
Mexico: (52) 55-4160-8800 / (52) 55-4160-8819 Monday to Friday from 8:30 a.m. to 5:30 p.m.

**Product Information Telephone Number** : US / Canada: 1-800-844-3691 Option 3  
Mexico: (55) 53 33 1500

**Regulatory Information Telephone Number** : US / Canada: (216) 566-2902  
Mexico: Not Available

**Transportation Emergency Telephone Number** : US / Canada: (800) 424-9300  
Mexico: SETIQ 01-800-00-214-00 / (52) 55-5559-1588 24 hours / 365 days a year

## Section 2. Hazards identification

**OSHA/HCS status** : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

**Classification of the substance or mixture** : FLAMMABLE LIQUIDS - Category 3  
ACUTE TOXICITY (inhalation) - Category 4  
SKIN CORROSION/IRRITATION - Category 2  
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A  
RESPIRATORY SENSITIZATION - Category 1  
SKIN SENSITIZATION - Category 1  
CARCINOGENICITY - Category 2  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3  
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2  
ASPIRATION HAZARD - Category 1  
Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 13.9% (oral), 13.9% (dermal), 13.9% (inhalation)

### GHS label elements

# Section 2. Hazards identification

Hazard pictograms



Signal word

: Danger

Hazard statements

- : Flammable liquid and vapor.
- May be fatal if swallowed and enters airways.
- Causes skin irritation.
- May cause an allergic skin reaction.
- Causes serious eye irritation.
- Harmful if inhaled.
- May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- May cause respiratory irritation.
- May cause drowsiness or dizziness.
- Suspected of causing cancer.
- May cause damage to organs through prolonged or repeated exposure.

## Precautionary statements

Prevention

- : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Wear respiratory protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Response

- : IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. If experiencing respiratory symptoms: Call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

Storage

- : Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.

Disposal

- : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Supplemental label elements

DELAYED EFFECTS FROM LONG TERM OVEREXPOSURE. Contains solvents which can cause permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents can be harmful or fatal. WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. FOR PROFESSIONAL USE ONLY. This product must be mixed with other components before use. Before opening the packages, READ AND FOLLOW WARNING LABELS ON ALL COMPONENTS. VAPOR AND SPRAY MIST HARMFUL. Gives off harmful vapor of solvents and isocyanates. DO NOT USE IF YOU HAVE CHRONIC (LONG-TERM) LUNG OR BREATHING PROBLEMS, OR IF YOU HAVE EVER HAD A REACTION TO ISOCYANATES. USE ONLY WITH ADEQUATE VENTILATION. WHERE OVERSPRAY IS PRESENT, A POSITIVE PRESSURE AIR SUPPLIED RESPIRATOR (NIOSH approved) SHOULD BE WORN TO PREVENT EXPOSURE. IF UNAVAILABLE, AN APPROPRIATE PROPERLY FITTED APPROVED NIOSH VAPOR/PARTICULATE RESPIRATOR MAY BE EFFECTIVE. Follow directions for respirator use. Wear the respirator for the whole time of spraying and until all vapors and mists are gone. If you have any breathing problems during use, LEAVE THE AREA and get fresh air. If

## Section 2. Hazards identification

problems remain or happen later, IMMEDIATELY call a doctor - If not available get emergency medical treatment. Have this label with you. Reacts with water in closed container to produce pressure which may cause container to burst.

Please refer to the SDS for additional information. Keep out of reach of children. Do not transfer contents to other containers for storage.

**Hazards not otherwise classified** : None known.

## Section 3. Composition/information on ingredients

**Substance/mixture** : Mixture

**Other means of identification** : Not available.

### CAS number/other identifiers

Ingredient name	% by weight	CAS number
Hexamethylene Diisocyanate Polymer	≥25 - ≤50	28182-81-2
n-Butyl Acetate	≥10 - ≤25	123-86-4
Isophorone Diisocyanate Polymer	≥10 - ≤25	53880-05-0
Methyl n-Amyl Ketone	≤10	110-43-0
Light Aromatic Hydrocarbons	≤10	64742-95-6
1,2,4-Trimethylbenzene	≤10	95-63-6
1,3,5-Trimethylbenzene	≤3	108-67-8
Cumene	<1	98-82-8
1,2,3-Trimethylbenzene	<1	526-73-8
Xylene, mixed isomers	<1	1330-20-7
Hexamethylene Diisocyanate (max.)	≤0.3	822-06-0

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

**There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health and hence require reporting in this section.**

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

### Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. In the event of any complaints or symptoms, avoid further exposure.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

## Section 4. First aid measures

- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : Can cause central nervous system (CNS) depression. May be fatal if swallowed and enters airways.

#### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing  
wheezing and breathing difficulties  
asthma  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Ingestion** : Adverse symptoms may include the following:  
nausea or vomiting

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

**Specific hazards arising from the chemical** : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
nitrogen oxides

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

**Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

**Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not swallow. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

**Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

**Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits (OSHA United States)

Ingredient name	CAS #	Exposure limits
Hexamethylene Diisocyanate Polymer n-Butyl Acetate	28182-81-2 123-86-4	None. <b>NIOSH REL (United States, 10/2016).</b> TWA: 150 ppm 10 hours. TWA: 710 mg/m <sup>3</sup> 10 hours. STEL: 200 ppm 15 minutes. STEL: 950 mg/m <sup>3</sup> 15 minutes. <b>OSHA PEL (United States, 5/2018).</b> TWA: 150 ppm 8 hours. TWA: 710 mg/m <sup>3</sup> 8 hours. <b>ACGIH TLV (United States, 3/2019).</b> STEL: 150 ppm 15 minutes. TWA: 50 ppm 8 hours.
Isophorone Diisocyanate Polymer Methyl n-Amyl Ketone	53880-05-0 110-43-0	None. <b>ACGIH TLV (United States, 3/2019).</b> TWA: 50 ppm 8 hours. TWA: 233 mg/m <sup>3</sup> 8 hours. <b>NIOSH REL (United States, 10/2016).</b> TWA: 100 ppm 10 hours. TWA: 465 mg/m <sup>3</sup> 10 hours. <b>OSHA PEL (United States, 5/2018).</b> TWA: 100 ppm 8 hours.

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Light Aromatic Hydrocarbons 1,2,4-Trimethylbenzene	64742-95-6 95-63-6	TWA: 465 mg/m <sup>3</sup> 8 hours. None. <b>ACGIH TLV (United States, 3/2019).</b> TWA: 25 ppm 8 hours. TWA: 123 mg/m <sup>3</sup> 8 hours. <b>NIOSH REL (United States, 10/2016).</b> TWA: 25 ppm 10 hours. TWA: 125 mg/m <sup>3</sup> 10 hours.
1,3,5-Trimethylbenzene	108-67-8	<b>ACGIH TLV (United States, 3/2019).</b> TWA: 25 ppm 8 hours. TWA: 123 mg/m <sup>3</sup> 8 hours. <b>NIOSH REL (United States, 10/2016).</b> TWA: 25 ppm 10 hours. TWA: 125 mg/m <sup>3</sup> 10 hours.
Cumene	98-82-8	<b>ACGIH TLV (United States, 3/2019).</b> TWA: 50 ppm 8 hours. <b>NIOSH REL (United States, 10/2016).</b> <b>Absorbed through skin.</b> TWA: 50 ppm 10 hours. TWA: 245 mg/m <sup>3</sup> 10 hours. <b>OSHA PEL (United States, 5/2018).</b> <b>Absorbed through skin.</b> TWA: 50 ppm 8 hours. TWA: 245 mg/m <sup>3</sup> 8 hours.
1,2,3-Trimethylbenzene	526-73-8	<b>ACGIH TLV (United States, 3/2019).</b> TWA: 25 ppm 8 hours. TWA: 123 mg/m <sup>3</sup> 8 hours. <b>NIOSH REL (United States, 10/2016).</b> TWA: 25 ppm 10 hours. TWA: 125 mg/m <sup>3</sup> 10 hours.
Xylene, mixed isomers	1330-20-7	<b>ACGIH TLV (United States, 3/2019).</b> TWA: 100 ppm 8 hours. TWA: 434 mg/m <sup>3</sup> 8 hours. STEL: 150 ppm 15 minutes. STEL: 651 mg/m <sup>3</sup> 15 minutes. <b>OSHA PEL (United States, 5/2018).</b> TWA: 100 ppm 8 hours. TWA: 435 mg/m <sup>3</sup> 8 hours.
Hexamethylene Diisocyanate (max.)	822-06-0	<b>ACGIH TLV (United States, 3/2019).</b> TWA: 0.005 ppm 8 hours. TWA: 0.03 mg/m <sup>3</sup> 8 hours. <b>NIOSH REL (United States, 10/2016).</b> TWA: 0.005 ppm 10 hours. TWA: 0.035 mg/m <sup>3</sup> 10 hours. CEIL: 0.02 ppm 10 minutes. CEIL: 0.14 mg/m <sup>3</sup> 10 minutes. <b>OSHA PEL (United States, 5/2018).</b> <b>Absorbed through skin.</b> TWA: 5 mg/m <sup>3</sup> , (as CN) 8 hours.

### [Occupational exposure limits \(Canada\)](#)

## Section 8. Exposure controls/personal protection

Ingredient name	CAS #	Exposure limits
Normal butyl acetate	123-86-4	<p><b>CA Alberta Provincial (Canada, 6/2018).</b>                      15 min OEL: 200 ppm 15 minutes.                      15 min OEL: 950 mg/m<sup>3</sup> 15 minutes.                      8 hrs OEL: 150 ppm 8 hours.                      8 hrs OEL: 713 mg/m<sup>3</sup> 8 hours.</p> <p><b>CA British Columbia Provincial (Canada, 5/2019).</b>                      TWA: 20 ppm 8 hours.</p> <p><b>CA Ontario Provincial (Canada, 1/2018).</b>                      TWA: 150 ppm 8 hours.                      STEL: 200 ppm 15 minutes.</p> <p><b>CA Quebec Provincial (Canada, 1/2014).</b>                      TWAEV: 150 ppm 8 hours.                      TWAEV: 713 mg/m<sup>3</sup> 8 hours.                      STEV: 200 ppm 15 minutes.                      STEV: 950 mg/m<sup>3</sup> 15 minutes.</p> <p><b>CA Saskatchewan Provincial (Canada, 7/2013).</b>                      STEL: 200 ppm 15 minutes.                      TWA: 150 ppm 8 hours.</p>
Methyl n-amyl ketone	110-43-0	<p><b>CA Alberta Provincial (Canada, 6/2018).</b>                      8 hrs OEL: 233 mg/m<sup>3</sup> 8 hours.                      8 hrs OEL: 50 ppm 8 hours.</p> <p><b>CA British Columbia Provincial (Canada, 5/2019).</b>                      TWA: 50 ppm 8 hours.</p> <p><b>CA Ontario Provincial (Canada, 1/2018).</b>                      TWA: 25 ppm 8 hours.                      TWA: 115 mg/m<sup>3</sup> 8 hours.</p> <p><b>CA Quebec Provincial (Canada, 1/2014).</b>                      TWAEV: 50 ppm 8 hours.                      TWAEV: 233 mg/m<sup>3</sup> 8 hours.</p> <p><b>CA Saskatchewan Provincial (Canada, 7/2013).</b>                      STEL: 60 ppm 15 minutes.                      TWA: 50 ppm 8 hours.</p>
1,2,4-Trimethylbenzene	95-63-6	<p><b>CA Alberta Provincial (Canada, 6/2018).</b>                      8 hrs OEL: 123 mg/m<sup>3</sup> 8 hours.                      8 hrs OEL: 25 ppm 8 hours.</p> <p><b>CA British Columbia Provincial (Canada, 5/2019).</b>                      TWA: 25 ppm 8 hours.</p> <p><b>CA Quebec Provincial (Canada, 1/2014).</b>                      TWAEV: 25 ppm 8 hours.                      TWAEV: 123 mg/m<sup>3</sup> 8 hours.</p> <p><b>CA Ontario Provincial (Canada, 1/2018).</b>                      TWA: 25 ppm 8 hours.</p> <p><b>CA Saskatchewan Provincial (Canada, 7/2013).</b>                      STEL: 30 ppm 15 minutes.                      TWA: 25 ppm 8 hours.</p>
Mesitylene	108-67-8	<p><b>CA Alberta Provincial (Canada, 6/2018).</b>                      8 hrs OEL: 123 mg/m<sup>3</sup> 8 hours.                      8 hrs OEL: 25 ppm 8 hours.</p> <p><b>CA British Columbia Provincial (Canada,</b></p>

## Section 8. Exposure controls/personal protection

Cumene	98-82-8	<p>5/2019).  TWA: 25 ppm 8 hours.  <b>CA Quebec Provincial (Canada, 1/2014).</b>  TWAEV: 25 ppm 8 hours.  TWAEV: 123 mg/m<sup>3</sup> 8 hours.  <b>CA Ontario Provincial (Canada, 1/2018).</b>  TWA: 25 ppm 8 hours.  <b>CA Saskatchewan Provincial (Canada, 7/2013).</b>  STEL: 30 ppm 15 minutes.  TWA: 25 ppm 8 hours.  <b>CA Alberta Provincial (Canada, 6/2018).</b>  8 hrs OEL: 50 ppm 8 hours.  8 hrs OEL: 246 mg/m<sup>3</sup> 8 hours.  <b>CA British Columbia Provincial (Canada, 5/2019).</b>  TWA: 25 ppm 8 hours.  STEL: 75 ppm 15 minutes.  <b>CA Ontario Provincial (Canada, 1/2018).</b>  TWA: 50 ppm 8 hours.  <b>CA Quebec Provincial (Canada, 1/2014).</b>  TWAEV: 50 ppm 8 hours.  TWAEV: 246 mg/m<sup>3</sup> 8 hours.  <b>CA Saskatchewan Provincial (Canada, 7/2013).</b>  STEL: 74 ppm 15 minutes.  TWA: 50 ppm 8 hours.</p>
Xylene	1330-20-7	<p><b>CA Alberta Provincial (Canada, 6/2018).</b>  8 hrs OEL: 100 ppm 8 hours.  15 min OEL: 651 mg/m<sup>3</sup> 15 minutes.  15 min OEL: 150 ppm 15 minutes.  8 hrs OEL: 434 mg/m<sup>3</sup> 8 hours.  <b>CA British Columbia Provincial (Canada, 5/2019).</b>  TWA: 100 ppm 8 hours.  STEL: 150 ppm 15 minutes.  <b>CA Quebec Provincial (Canada, 1/2014).</b>  TWAEV: 100 ppm 8 hours.  TWAEV: 434 mg/m<sup>3</sup> 8 hours.  STEV: 150 ppm 15 minutes.  STEV: 651 mg/m<sup>3</sup> 15 minutes.  <b>CA Ontario Provincial (Canada, 1/2018).</b>  STEL: 150 ppm 15 minutes.  TWA: 100 ppm 8 hours.  <b>CA Saskatchewan Provincial (Canada, 7/2013).</b>  STEL: 150 ppm 15 minutes.  TWA: 100 ppm 8 hours.</p>
Hexamethylene diisocyanate	822-06-0	<p><b>CA Alberta Provincial (Canada, 6/2018).</b>  8 hrs OEL: 0.005 ppm 8 hours.  8 hrs OEL: 0.03 mg/m<sup>3</sup> 8 hours.  <b>CA British Columbia Provincial (Canada, 5/2019). Inhalation sensitizer.</b>  TWA: 0.005 ppm 8 hours.  C: 0.01 ppm  <b>CA Quebec Provincial (Canada, 1/2014).</b>  <b>Skin sensitizer.</b></p>

## Section 8. Exposure controls/personal protection

TWAEV: 0.005 ppm 8 hours.  
 TWAEV: 0.034 mg/m<sup>3</sup> 8 hours.  
**CA Ontario Provincial (Canada, 1/2018).**  
 TWA: 0.03 mg/m<sup>3</sup> 8 hours.  
 TWA: 0.01 ppm 8 hours.  
**CA Saskatchewan Provincial (Canada, 7/2013).**  
 STEL: 0.015 ppm 15 minutes.  
 TWA: 0.005 ppm 8 hours.

### Occupational exposure limits (Mexico)

	CAS #	Exposure limits
n-Butyl Acetate	123-86-4	<b>NOM-010-STPS-2014 (Mexico, 4/2016).</b> TWA: 150 ppm 8 hours. STEL: 200 ppm 15 minutes.
Methyl n-Amyl Ketone	110-43-0	<b>NOM-010-STPS-2014 (Mexico, 4/2016).</b> TWA: 50 ppm 8 hours.
1,2,4-Trimethylbenzene	95-63-6	<b>NOM-010-STPS-2014 (Mexico, 4/2016).</b> TWA: 25 ppm 8 hours.
1,3,5-Trimethylbenzene	108-67-8	<b>NOM-010-STPS-2014 (Mexico, 4/2016).</b> TWA: 25 ppm 8 hours.

**Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

### Skin protection

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

**Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

## Section 8. Exposure controls/personal protection

- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

## Section 9. Physical and chemical properties

### Appearance

- Physical state** : Liquid.
- Color** : Not available.
- Odor** : Not available.
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point/freezing point** : Not available.
- Boiling point/boiling range** : 123°C (253.4°F)
- Flash point** : Closed cup: 25°C (77°F) [Pensky-Martens Closed Cup]
- Evaporation rate** : 1 (butyl acetate = 1)
- Flammability (solid, gas)** : Not available.
- Lower and upper explosive (flammable) limits** : Lower: 0.7%  
Upper: 7.9%
- Vapor pressure** : 1.3 kPa (10 mm Hg) [at 20°C]
- Vapor density** : 3.94 [Air = 1]
- Relative density** : 1
- Solubility** : Not available.
- Partition coefficient: n-octanol/water** : Not available.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.
- Viscosity** : Kinematic (40°C (104°F)): <0.205 cm<sup>2</sup>/s (<20.5 cSt)
- Molecular weight** : Not applicable.
- Aerosol product**
- Heat of combustion** : 17.694 kJ/g

## Section 10. Stability and reactivity

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability** : The product is stable.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- Conditions to avoid** : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas.

## Section 10. Stability and reactivity

**Incompatible materials** : Reactive or incompatible with the following materials:  
oxidizing materials

**Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Hexamethylene Diisocyanate Polymer	LC50 Inhalation Vapor	Rat	18500 mg/m <sup>3</sup>	1 hours
n-Butyl Acetate	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Oral	Rat	10768 mg/kg	-
Methyl n-Amyl Ketone	LD50 Oral	Rat	1600 mg/kg	-
Light Aromatic Hydrocarbons	LD50 Oral	Rat	8400 mg/kg	-
1,2,4-Trimethylbenzene	LC50 Inhalation Vapor	Rat	18000 mg/m <sup>3</sup>	4 hours
	LD50 Oral	Rat	5 g/kg	-
1,3,5-Trimethylbenzene	LC50 Inhalation Vapor	Rat	24000 mg/m <sup>3</sup>	4 hours
	LD50 Oral	Rat	5000 mg/kg	-
Cumene	LC50 Inhalation Vapor	Rat	39000 mg/m <sup>3</sup>	4 hours
	LD50 Oral	Rat	1400 mg/kg	-
Xylene, mixed isomers	LC50 Inhalation Gas.	Rat	5000 ppm	4 hours
	LD50 Oral	Rat	4300 mg/kg	-
Hexamethylene Diisocyanate (max.)	LC50 Inhalation Dusts and mists	Rat	124 mg/m <sup>3</sup>	4 hours

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Hexamethylene Diisocyanate Polymer	Eyes - Moderate irritant	Rabbit	-	100 milligrams	-
	Skin - Moderate irritant	Rabbit	-	500 milligrams	-
n-Butyl Acetate	Eyes - Moderate irritant	Rabbit	-	100 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
Methyl n-Amyl Ketone	Skin - Mild irritant	Rabbit	-	24 hours 14 mg	-
Light Aromatic Hydrocarbons	Eyes - Mild irritant	Rabbit	-	24 hours 100 UI	-
1,3,5-Trimethylbenzene	Eyes - Mild irritant	Rabbit	-	24 hours 500 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 20 mg	-
Cumene	Eyes - Mild irritant	Rabbit	-	24 hours 500 mg	-
	Eyes - Mild irritant	Rabbit	-	86 mg	-
	Skin - Mild irritant	Rabbit	-	24 hours 10 mg	-
Xylene, mixed isomers	Skin - Moderate irritant	Rabbit	-	24 hours 100 mg	-
	Eyes - Mild irritant	Rabbit	-	87 mg	-
	Eyes - Severe irritant	Rabbit	-	24 hours 5 mg	-
	Skin - Mild irritant	Rat	-	8 hours 60 UI	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-

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AMTECH 4.2 VOC FAST HARDENER

SHW-85-NA-GHS-US

## Section 11. Toxicological information

	Skin - Moderate irritant	Rabbit	-	mg 100 %	-
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### Sensitization

Not available.

### Mutagenicity

Not available.

### Carcinogenicity

Not available.

### Classification

Product/ingredient name	OSHA	IARC	NTP
Cumene	-	2B	Reasonably anticipated to be a human carcinogen.
Xylene, mixed isomers	-	3	-

### Reproductive toxicity

Not available.

### Teratogenicity

Not available.

### Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Hexamethylene Diisocyanate Polymer	Category 3	-	Respiratory tract irritation
n-Butyl Acetate	Category 3	-	Narcotic effects
Isophorone Diisocyanate Polymer	Category 3	-	Respiratory tract irritation
Methyl n-Amyl Ketone	Category 3	-	Respiratory tract irritation
Light Aromatic Hydrocarbons	Category 3	-	Narcotic effects
	Category 3	-	Respiratory tract irritation
1,2,4-Trimethylbenzene	Category 3	-	Narcotic effects
	Category 3	-	Respiratory tract irritation
1,3,5-Trimethylbenzene	Category 3	-	Respiratory tract irritation
Cumene	Category 3	-	Respiratory tract irritation
	Category 3	-	Narcotic effects
1,2,3-Trimethylbenzene	Category 3	-	Respiratory tract irritation
Xylene, mixed isomers	Category 3	-	Respiratory tract irritation
Hexamethylene Diisocyanate (max.)	Category 3	-	Respiratory tract irritation

### Specific target organ toxicity (repeated exposure)

# Section 11. Toxicological information

Name	Category	Route of exposure	Target organs
Methyl n-Amyl Ketone	Category 2	-	-
Light Aromatic Hydrocarbons	Category 2	-	-
Cumene	Category 2	-	-
Xylene, mixed isomers	Category 2	-	-

**Aspiration hazard**

Name	Result
Light Aromatic Hydrocarbons	ASPIRATION HAZARD - Category 1
1,2,4-Trimethylbenzene	ASPIRATION HAZARD - Category 1
1,3,5-Trimethylbenzene	ASPIRATION HAZARD - Category 1
Cumene	ASPIRATION HAZARD - Category 1
1,2,3-Trimethylbenzene	ASPIRATION HAZARD - Category 1
Xylene, mixed isomers	ASPIRATION HAZARD - Category 1

**Information on the likely routes of exposure** : Not available.

**Potential acute health effects**

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : Can cause central nervous system (CNS) depression. May be fatal if swallowed and enters airways.

**Symptoms related to the physical, chemical and toxicological characteristics**

- Eye contact** : Adverse symptoms may include the following:  
 pain or irritation  
 watering  
 redness
- Inhalation** : Adverse symptoms may include the following:  
 respiratory tract irritation  
 coughing  
 wheezing and breathing difficulties  
 asthma  
 nausea or vomiting  
 headache  
 drowsiness/fatigue  
 dizziness/vertigo  
 unconsciousness
- Skin contact** : Adverse symptoms may include the following:  
 irritation  
 redness
- Ingestion** : Adverse symptoms may include the following:  
 nausea or vomiting

**Delayed and immediate effects and also chronic effects from short and long term exposure**

**Short term exposure**

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

# Section 11. Toxicological information

## Long term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

## Potential chronic health effects

Not available.

**General** : May cause damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Carcinogenicity** : Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.

**Mutagenicity** : No known significant effects or critical hazards.

**Teratogenicity** : No known significant effects or critical hazards.

**Developmental effects** : No known significant effects or critical hazards.

**Fertility effects** : No known significant effects or critical hazards.

## Numerical measures of toxicity

### Acute toxicity estimates

Route	ATE value
Oral	14428.9 mg/kg
Inhalation (vapors)	18.03 mg/l

# Section 12. Ecological information

## Toxicity

Product/ingredient name	Result	Species	Exposure
n-Butyl Acetate	Acute LC50 32 mg/l Marine water	Crustaceans - Artemia salina	48 hours
	Acute LC50 18000 µg/l Fresh water	Fish - Pimephales promelas	96 hours
Methyl n-Amyl Ketone	Acute LC50 131000 µg/l Fresh water	Fish - Pimephales promelas	96 hours
1,2,4-Trimethylbenzene	Acute LC50 4910 µg/l Marine water	Crustaceans - Elasmopus pecteniscrus - Adult	48 hours
	Acute LC50 7720 µg/l Fresh water	Fish - Pimephales promelas	96 hours
1,3,5-Trimethylbenzene	Acute LC50 13000 µg/l Marine water	Crustaceans - Cancer magister - Zoea	48 hours
	Acute LC50 12520 µg/l Fresh water	Fish - Carassius auratus	96 hours
Cumene	Chronic NOEC 400 µg/l Fresh water	Daphnia - Daphnia magna	21 days
	Acute EC50 2600 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours
	Acute EC50 7.4 mg/l Marine water	Crustaceans - Artemia sp. - Nauplii	48 hours
	Acute EC50 10.6 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
Xylene, mixed isomers	Acute LC50 2700 µg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours
	Acute LC50 8500 µg/l Marine water	Crustaceans - Palaemonetes pugio	48 hours
	Acute LC50 13400 µg/l Fresh water	Fish - Pimephales promelas	96 hours

## Persistence and degradability

## Section 12. Ecological information

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
n-Butyl Acetate	-	-	Readily
Methyl n-Amyl Ketone	-	-	Readily
Light Aromatic Hydrocarbons	-	-	Readily
Xylene, mixed isomers	-	-	Readily

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Light Aromatic Hydrocarbons	-	10 to 2500	high
1,2,4-Trimethylbenzene	-	243	low
1,3,5-Trimethylbenzene	-	161	low
Cumene	-	35.48	low
1,2,3-Trimethylbenzene	-	194.98	low
Xylene, mixed isomers	-	8.1 to 25.9	low
Hexamethylene Diisocyanate (max.)	-	57.63	low

### Mobility in soil






**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Other adverse effects** : No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IATA	IMDG
<b>UN number</b>	UN1263	UN1263	UN1263	UN1263	UN1263
<b>UN proper shipping name</b>	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL
<b>Transport hazard class(es)</b>	3 	3 	3 	3 	3 



# Section 16. Other information

## Hazardous Material Information System (U.S.A.)

Health	*	3
Flammability		3
Physical hazards		0

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

### Procedure used to derive the classification

Classification	Justification
FLAMMABLE LIQUIDS - Category 3	On basis of test data
ACUTE TOXICITY (inhalation) - Category 4	Calculation method
SKIN CORROSION/IRRITATION - Category 2	Calculation method
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A	Calculation method
RESPIRATORY SENSITIZATION - Category 1	Calculation method
SKIN SENSITIZATION - Category 1	Calculation method
CARCINOGENICITY - Category 2	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2	Calculation method
ASPIRATION HAZARD - Category 1	Calculation method

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Key to abbreviations : ATE = Acute Toxicity Estimate  
 BCF = Bioconcentration Factor  
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
 IATA = International Air Transport Association  
 IBC = Intermediate Bulk Container  
 IMDG = International Maritime Dangerous Goods  
 LogPow = logarithm of the octanol/water partition coefficient  
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
 N/A = Not available  
 SGG = Segregation Group  
 UN = United Nations

Indicates information that has changed from previously issued version.

### Notice to reader

## Section 16. Other information

It is recommended that each customer or recipient of this Safety Data Sheet (SDS) study it carefully and consult resources, as necessary or appropriate, to become aware of and understand the data contained in this SDS and any hazards associated with the product. This information is provided in good faith and believed to be accurate as of the effective date herein. However, no warranty, express or implied, is given. The information presented here applies only to the product as shipped. The addition of any material can change the composition, hazards and risks of the product. Products shall not be repackaged, modified, or tinted except as specifically instructed by the manufacturer, including but not limited to the incorporation of products not specified by the manufacturer, or the use or addition of products in proportions not specified by the manufacturer. Regulatory requirements are subject to change and may differ between various locations and jurisdictions. The customer/buyer/user is responsible to ensure that his activities comply with all country, federal, state, provincial or local laws. The conditions for use of the product are not under the control of the manufacturer; the customer/buyer/user is responsible to determine the conditions necessary for the safe use of this product. The customer/buyer/user should not use the product for any purpose other than the purpose shown in the applicable section of this SDS without first referring to the supplier and obtaining written handling instructions. Due to the proliferation of sources for information such as manufacturer-specific SDS, the manufacturer cannot be responsible for SDSs obtained from any other source.